



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3210
Job Sheet 179153



Part No: 646.3210

Job Qty: 12 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV n/c IPP REV:A NEW ISSUE 12-11-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

M7075T6S6.000X1.000
S0666010

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	12 Ea			0.00	0.00	Start Up Machining-1			DAS 52 18/07/18
100	Bandsaw	12 pcs			0.00	0.43	Bandsaw1			9-89 18/07/18
110	CNC Vertical Machining	12 pcs			0.32	26.03	HAAS1-1			K5 DTP 18/07/18
130	QC	12 pcs			0.00	0.00	QC8 Machining-1			2-0001 18/07/18
140	Outsource	12 pcs					ATG001-VC	5		C108-2-16 18/07/18
150	Packaging	12 pcs			0.00	0.00	Packaging2			38 18/07/18
155	QC	12 pcs			0.00	0.00	QC5			38 18/07/18
180	Packaging	12 pcs			0.00	0.00	Packaging3-1			AUG 01 2018 DAS 6 9-89
190	QC21-SA	12 Ea			0.00	0.00	QC21			AUG 01 2018 DAS 6 9-89

Part Op 100 - Cut Blank at 10.35"

Descriptions: 110 - 1-Machine per folio FB146

140 - Issue P/O to ATG 1 - Hard Anodize Color Black and Prime as per Dwg 646.3200

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X1.000	7075-T6S Sheet 6" Thick Plate X 1" Wide	10.3920 ft (.866 ea)	90-Start up Operation	S0666010

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S6.000X1.000	10	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	5.813Inches ± 0.005	5.818 5.808	5.813 DTP	
2	Support	0.250Inches ± 0.005	0.255 0.245	0.250 DTP	Radius
3	Support	0.313Inches ± 0.005	0.318 0.308	0.313 DTP	Radius
4	Support	0.110Inches ± 0.005	0.115 0.105	0.110 DTP	
5	Support	0.875Inches ± 0.005	0.880	0.872 DTP	

			0.870	0.872	
6	Support	0.125Inches ± 0.005	0.130	0.127	DTP
			0.120		
7	Support	0.063Inches ± 0.005	0.068	0.065	DTP
			0.058		
8	Support	0.825Inches ± 0.005	0.830	0.823	DTP
			0.820		
9	Support	3.526Inches ± 0.005	3.531	3.524	DTP
			3.521		
10	Support	2.465Inches ± 0.005	2.470	2.463	DTP
			2.460		
11	Support	4.728Inches ± 0.005	4.733	4.726	DTP
			4.723		
12	Support	0.094Inches + 0.004 - 0.001	0.098	0.095	DTP
			0.093		
13	Support	0.100Inches ± 0.005	0.105	0.097	DTP
			0.095		
14	Support	0.125Inches ± 0.005	0.130	Radius	
			0.120	0.125	DTP

Plex 6/14/18 10:54 AM Dart.lajeunesse.marie



Container No: S091495



Part: 646.3210

Job No: 179153

Serial No/Batch: S091495

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/12/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040504

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040504
PO Date: 7/16/18
Due Date: 7/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179153	646.3210	Support Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	7/23/18	12 pcs	0 pcs	12 pcs	\$17.15/pcs	\$205.80
2	177118	646.9713	Body Issue P/O to ATG : Anodize, Color Black, Prime as per Dwg 646.9700	Firmed	-	7/23/18	6 pcs	0 pcs	6 pcs	\$17.30/pcs	\$103.80
3	179167	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	7/23/18	24 pcs	0 pcs	24 pcs	\$9.40/pcs	\$225.60
4	176394	RBW1205G00231-3G-1	Body -Issue P/O to ATG : - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$13.21/pcs	\$158.52

Grand Total: \$693.72

Order Notes

CT.

Plex 7/17/18 5:15 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915620

Date: 20-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3210 Rev: NC Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23451 PO: PO040504 Line:		
24 ea	Part: 650.9201 Rev: A Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23453 PO: PO040504 Line:		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/07/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.